

NEW YORK STATE DEPARTMENT OF AGRICULTURE AND MARKETS

LIST OF PLANTS MANUFACTURING DAIRY PRODUCTS
IN NEW YORK STATE DURING 1980

INCLUDING COMPILATION OF LARGEST
MANUFACTURING PLANTS

Compiled by
Division of Dairy Industry Services
Albany, New York 12235

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FOREWORD

This report identifies those dairy plants in New York State which manufactured butter, cheese, dried milk products, condensed and evaporated milk, sour cream or yogurt during 1980. It includes plants which are engaged exclusively in manufacturing and plants where milk is also processed for fluid disposition. Dairy plants in the listing which were closed during 1980 are marked with an asterisk.

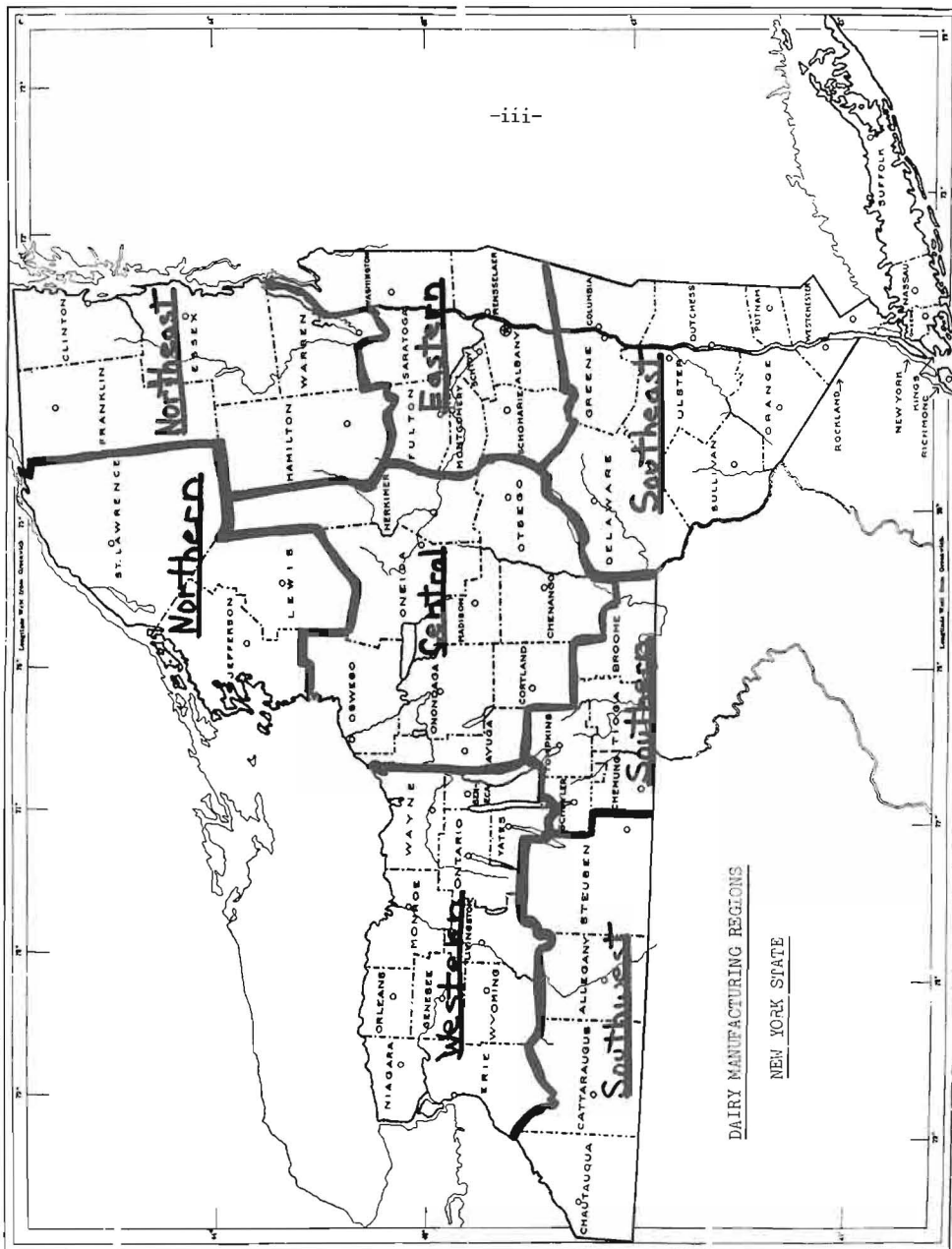
A second section in the report identifies those New York State dairy plants which utilized the largest quantities of milk, skim and cream in the production of manufactured dairy products during 1980. These plants are compiled by predominant type of manufacturing and the region of the State in which each is located. Statistics are presented to show the average size and relative importance of the large plants as measured by the quantity of milk, skim and cream utilized for manufactured products during 1980. These statistics are based upon monthly reports filed by milk dealers.

CONTENTS

Map of dairy manufacturing regions in New York State.....	iii
Summary.....	iv
<u>Plants Manufacturing</u>	
Butter.....	2
American Cheese.....	3
Swiss Cheese.....	3
Italian Cheese.....	3-4
Cream and Neufchatel Cheese.....	4-5
Farmers Cheese.....	5
Cottage Cheese.....	5
Nonfat Dry Milk for Animal Feed.....	6
Dry Whey.....	6
Dry Buttermilk.....	6-7
Dry Whole Milk.....	7
Spray Process Nonfat Dry Milk.....	7-8
Evaporated Milk (Case).....	8
Plain Condensed Skimmed Milk (Bulk).....	8-9
Condensed Whole Milk (Bulk).....	9
Sour Cream.....	9-10
Yogurt.....	10
Plants which used the largest quantities of milk products in manufacturing in New York State during 1980.....	11-12

LIST OF TABLES

<u>Table</u>	
1 Number of plants by region producing major manufactured milk products during 1980.....	1
2 Number of plants by region in New York State manufacturing storable dairy products or both storable and soft dairy products during 1980.....	1
3 Quantity of milk products used in manufacturing by largest plants in New York State during 1980.....	12
4 Quantity of butterfat used in manufacturing by largest plants in New York State during 1980.....	13
5 Proportion of dairy products used in manufacturing in New York State during 1980 represented by largest plants.....	13
6 Size of distribution of largest plants by quantity milk product and butterfat used in manufacturing during 1980.....	13-14
7 Quantity of milk products and butterfat used in manufacturing by largest plants in each region of New York State during 1980.....	14



DAIRY MANUFACTURING REGIONS
NEW YORK STATE

SUMMARY

New York State, in 1980, ranked fourth among all States in the use of milk for manufactured dairy products. During the year, dairy plants in New York State utilized 4.9 billion pounds of milk products in manufacturing, or about forty-eight percent of the total milk products received at New York State plants. In 1980, New York was one of the largest producers of such important manufactured dairy products as cottage cheese, cream cheese, American cheese, Italian cheeses, other soft cheeses, butter, evaporated milk, condensed milk products and ice cream.

Seventy plants in New York State were engaged in the manufacture of dairy products in 1980. This does not include a significant number of dairy plants which manufactured only frozen desserts or eggnog. One plant included in this listing closed during 1980.

In 1980, thirty-four New York State dairy plants produced storable dairy products (butter, American cheese and nonfat dry milk). Over one-half of these plants also produced one or more soft dairy products, such as cottage cheese, condensed milk, soft cheese and frozen desserts.

Thirty-six New York State plants utilized twenty-four million pounds or more of milk products (milk, cream and skim) in manufactured dairy products in 1980. Nearly one-third of these plants were located in the northern and northeastern regions of New York. The average quantity of milk product utilized by these large capacity plants was over one and three-quarters times the average milk product utilization for all seventy plants involved in dairy product manufacture. Over ninety-five percent of the milk products utilized for manufacturing dairy products in New York State were processed in these thirty-six largest plants.

The purpose of this publication is to make available to the dairy industry a list of plants manufacturing dairy products in New York State and to relate such plants to products made. Secondly, the regional concentration of plants manufacturing major milk products is summarized. The large capacity plants are identified and described as a guide to their relative importance in handling the substantial quantity of milk for manufacture which is marketed in New York State each year.

TABLE 1
NUMBER OF PLANTS BY REGION IN NEW YORK STATE
PRODUCING MAJOR MANUFACTURED MILK PRODUCTS DURING 1980

Region	Number of Plants Producing				
	Butter	American Cheese	Italian Cheese	Cottage Cheese	Nonfat Dry Milk
Northern	3	9	2	3	1
Northeast	-	1	-	-	-
Eastern	4	-	1	2	1
Southeast ^{1/}	1	-	6	2	1
Central	3	2	5	3	2
Southern	-	-	2	-	-
Southwest	4	2	4	2	4
Western	5	2	2	4	3
TOTAL	20	16	22	16	12

^{1/} Includes New York City and Long Island.

TABLE 2
NUMBER OF PLANTS BY REGION IN NEW YORK STATE
MANUFACTURING STORABLE DAIRY PRODUCTS OR BOTH
STORABLE AND SOFT DAIRY PRODUCTS DURING 1980

Region	Storable Dairy Products Only ^{1/}	Storable and/or Soft Dairy Products ^{2/}
Northern	6	4
Northeast	-	1
Eastern	1	3
Southeast	-	1
Central	3	2
Southern	-	-
Southwest	-	6
Western	4	3
TOTAL	14	20

^{1/} Butter, American cheese or nonfat dry milk.

^{2/} Soft dairy products include cottage and other soft cheeses, condensed and evaporated products, frozen desserts, sour cream and yogurt.

PLANTS MANUFACTURING BUTTER IN NEW YORK STATE

<u>COUNTY</u>	<u>ADDRESS</u>	<u>PLANT NO.</u>
<u>Albany</u> Three Farms Dairy Inc.	Glenmont	4085
<u>Allegany</u> Friendship Dairies Inc.	Friendship	4127
<u>Delaware</u> Dellwood Foods Inc.	Fraser	3417
<u>Erie</u> Rupp, Lester	Eden	3434
<u>Fulton</u> Edwards, Charles, Albert, David & Roger	Cloversville	4999
<u>Genesee</u> O-AT-KA Milk Prod Coop Inc.	Batavia	5056
<u>Jefferson</u> Queens Farms Dairy Inc.	Pierrepoint Manor	1548
<u>Lewis</u> Hoffman and Dudo Inc.	Lowville	8787
<u>Madison</u> Dairylea Coop Inc. Queensboro Farm Products Inc.	Oneida Canastota	5630 0348
<u>Ontario</u> Tarrs Dairy Inc.	Geneva	3254
<u>Otsego</u> Glensfoot Farms Inc.	Cherry Valley	6111
<u>St. Lawrence</u> Lucille Farm Products Inc.	Heuvelton	3849
<u>Saratoga</u> Saratoga Dairy Inc.	Saratoga Springs	2098
<u>Schoharie</u> Becker's Mountain Dairy Inc.	Cobleskill	4672
<u>Steuben</u> Crowley Foods Inc. Elmhurst Milk & Cream Co Inc. Pollio Dairy Products Corp.	Arkport Prattsburg Campbell	0329 2631 8071
<u>Wayne</u> Palmyra Creamery Inc.	Palmyra	1664
<u>Woming</u> Weiss, Raymond H.	Castile	7225

PLANTS MANUFACTURING AMERICAN CHEESE IN NEW YORK STATE

<u>COUNTY</u>	<u>ADDRESS</u>	<u>PLANT NO.</u>
<u>Allegany</u> Cuba Cheese Inc.	Cuba	0284
<u>Erie</u> Rupp, Lester	Eden	3434
<u>Franklin</u> McCadam Cheese Co Inc.	Chateaugay	8620
<u>Genesee</u> Kutter's Cheese Factory Inc.	Corfu	8133
<u>Jefferson</u> Dairylea Coop Inc. Rutland Hills Coop Inc.	Adams Watertown	8222 5220
<u>Lewis</u> Hoffman and Dudo Inc. Kraft Inc.	Lowville Lowville	8787 2010
<u>Madison</u> Queensboro Farm Products Inc.	Canastota	0348
<u>Oswego</u> DeVoy John E. & Janet K.	Redfield	3675
<u>St. Lawrence</u> Kraft Inc. Lucille Farm Products Inc. Moore, Gordon L. St. Lawrence Community Coop Inc.	Canton Heuvelton Russell Norfolk	2323 3849 1173 6360
<u>Steuben</u> R.F. Reynolds Co Inc.	Woodhull	3775

PLANTS MANUFACTURING SWISS CHEESE IN NEW YORK STATE

<u>Cattaraugus</u>		
Mueller's Valley View Cheese Inc.	Conewango Valley	4200

PLANTS MANUFACTURING ITALIAN CHEESE IN NEW YORK STATE

<u>Allegany</u> Cuba Cheese Inc.	Cuba	0284
<u>Chemung</u> Leprino Foods Co Inc.	Horseheads	2500
<u>Chenango</u> Kraft Inc.	South Edmeston	8216

<u>COUNTY</u>	<u>ADDRESS</u>	<u>PLANT NO.</u>
<u>Dutchess</u> Brunetto Cheese Mfg Corp.	Beacon	3453
<u>Erie</u> Sorrento Cheese Co Inc.	Buffalo	8077
<u>Monroe</u> Pollio Dairy Products Corp.	Rochester	3867
<u>Nassau</u> Vesuvio Cheese Inc.	Glen Cove	3160
<u>Oneida</u> Caruso, M. Cheese Prod Inc. Caruso, Sal Cheese Inc. Gold Medal Dairy Corp.	Utica Utica Utica	3502 3966 5659
<u>Onondaga</u> Clearfield Cheese Co Inc.	Hart Lot	3979
<u>St. Lawrence</u> Lucille Farm Products Inc. Universal Foods Corp.	Heuvelton Ogdensburg	3849 3077
<u>Schenectady</u> Cappiello, Frank Dairy Prod Inc.	Schenectady	3893
<u>Schuyler</u> Pollio Dairy Products Corp.	Watkins Glen	1784
<u>Steuben</u> Pollio Dairy Products Corp. Pollio Dairy Products Corp. Reynolds, R.F. Co Inc.	Campbell Cohocton Woodhull	8071 0584 3775
<u>Westchester</u> J.B. & Son Ltd.	Yonkers	3908
<u>Kings</u> DiStefano, J. & Taranto, J. Leone, Rosario Pecoraro Dairy Prods Inc.	Brooklyn Brooklyn Brooklyn	7570 7301 8982

PLANTS MANUFACTURING CREAM AND NEUFCHATEL CHEESE IN NEW YORK STATE

<u>Delaware</u> Delaware County Dairies Inc.* Dellwood Foods Inc.	Roxbury Fraser	2107 3417
<u>Jefferson</u> Crowley Foods Inc.	LaFargeville	2345

*Plant closed during the year.

<u>COUNTY</u>	<u>ADDRESS</u>	<u>PLANT NO.</u>
<u>Lewis</u> Krafft Inc.	Lowville	2010
<u>Wyoming</u> Emkay Trading Corp.	Arcade	8279

PLANTS MANUFACTURING FARMERS CHEESE IN NEW YORK STATE

<u>Allegany</u> Friendship Dairies Inc.	Friendship	4127
<u>Delaware</u> Krafft Inc.	Walton	2158
<u>Erie</u> Bison Foods Co Inc.	Buffalo	8016
<u>Jefferson</u> Crowley Foods Inc.	LaFargeville	2345
<u>Monroe</u> Fine Tree Dairy Corp.	Rochester	8808

PLANTS MANUFACTURING COTTAGE CHEESE IN NEW YORK STATE

<u>Albany</u> Three Farms Inc.	Glenmont	4085
<u>Allegany</u> Friendship Dairies Inc.	Friendship	4127
<u>Delaware</u> Bellwood Foods Inc. Kraft Inc.	Fraser Walton	3417 2158
<u>Erie</u> Bison Foods Co Inc. Rupp, Lester	Buffalo Eden	8016 3434
<u>Jefferson</u> Borden Inc. Crowley Foods Inc.	Watertown LaFargeville	1396 2345
<u>Madison</u> Queensboro Farm Products Inc.	Canastota	0348
<u>Monroe</u> Fine Tree Dairy Corp.	Rochester	8808
<u>Oneida</u> Dairylea Coop Inc.	Vernon	1563
<u>Onondaga</u> Marble Farms Dairy Inc.	Syracuse	8210

PLANTS MANUFACTURING NONFAT DRY MILK FOR ANIMAL FEED IN NEW YORK STATE

<u>COUNTY</u>	<u>ADDRESS</u>	<u>PLANT NO.</u>
<u>Erie</u> O-AT-KA Milk Coop Inc.	Collins Center	3470
<u>Genesee</u> O-AT-KA Milk Coop Inc.	Batavia	5056
<u>Jefferson</u> Queens Farms Dairy Inc.	Pierrepont Manor	1548
<u>Madison</u> Queensboro Farm Products Inc.	Canastota	0348
<u>Oneida</u> DairyLea Coop Inc.	Vernon	1563
<u>Saratoga</u> Saratoga Dairy Inc.	Saratoga Springs	2098
<u>Steuben</u> Follio Dairy Products Corp.	Campbell	8071

PLANTS MANUFACTURING DRY WHEY IN NEW YORK STATE

<u>Allegany</u> Ouba Cheese Inc.	Ouba	0284
<u>Delaware</u> Dellwood Foods Inc.	Fraser	3417
<u>Erie</u> O-AT-KA Milk Coop Inc. Sorrento Cheese Co Inc.	Collins Center Buffalo	3470 8077
<u>Madison</u> DairyLea Coop Inc.	Oneida	5630
<u>Oneida</u> DairyLea Coop Inc.	Vernon	1563
<u>St. Lawrence</u> Kraft Inc. Downing, James B. & Co.	Canton Heuvelton	2323 3990
<u>Steuben</u> Follio Dairy Products Corp.	Campbell	8071

PLANTS MANUFACTURING DRY BUTTERMILK IN NEW YORK STATE

<u>Allegany</u> Friendship Dairies Inc.	Friendship	4127
<u>Delaware</u> Dellwood Foods Inc.	Fraser	3417

<u>COUNTY</u>	<u>ADDRESS</u>	<u>PLANT NO.</u>
<u>St. Lawrence</u> Kraft Inc.	N. Lawrence	1731
<u>Schoharie</u> Becker's Mountain Dairy Inc.	Cobleskill	4672
<u>Steuken</u> Crowley Foods Inc.	Arkport	0329
<u>Wyoming</u> Einkay Trading Corp.	Arcade	8279

PLANTS MANUFACTURING DRY WHOLE MILK IN NEW YORK STATE

<u>Delaware</u> Dellwood Foods Inc.	Fraser	3417
<u>Jefferson</u> Queens Farms Dairy Inc.	Pierrepont Manor	1548
<u>Steuken</u> Pollio Dairy Products Corp.	Campbell	8071

PLANTS MANUFACTURING SPRAY PROCESS NONFAT DRY MILK IN NEW YORK STATE

<u>Allegany</u> Friendship Dairies Inc.	Friendship	4127
<u>Delaware</u> Dellwood Foods Inc.	Fraser	3417
<u>Erie</u> O-AT-KA Milk Coop Inc.	Collins Center	3470
<u>Genesee</u> O-AT-KA Milk Coop Inc.	Batavia	5056
<u>Jefferson</u> Queens Farms Dairy Inc.	Pierrepont Manor	1548
<u>Madison</u> DairyTea Coop Inc. Queensboro Farm Products Inc.	Oneida Canastota	5630 0348
<u>Oneida</u> DairyTea Coop Inc.	Vernon	1563
<u>Saratoga</u> Saratoga Dairy Inc.	Saratoga Springs	2098
<u>Steuken</u> Crowley Foods Inc. Elmhurst Milk & Cream Co Inc. Pollio Dairy Products Corp.	Arkport Prattsburg Campbell	0329 2631 8071

<u>COUNTY</u>	<u>ADDRESS</u>	<u>PLANT NO.</u>
<u>Erie</u> O-AT-KA Milk Coop Inc.	Collins Center	3470
<u>Genesee</u> O-AT-KA Milk Coop Inc.	Batavia	5056
<u>Madison</u> Dairylea Coop Inc.	Oneida	5630
<u>Oneida</u> Dairylea Coop Inc.	Vernon	1563
<u>Steuben</u> Elmhurst Milk & Cream Co Inc.	Prattsburg	2631

PLANTS MANUFACTURING EVAPORATED MILK (CASE) IN NEW YORK STATE

<u>Cattaraugus</u> Carnation Company	S. Dayton	8608
<u>Genesee</u> O-AT-KA Milk Coop Inc.	Batavia	5056

PLANTS MANUFACTURING PLAIN CONDENSED SKIMMED MILK (BULK) IN NEW YORK STATE

<u>Allegany</u> Friendship Dairies Inc.	Friendship	4127
<u>Delaware</u> Dellwood Foods Inc. Kraft Inc.	Fraser Walton	3417 2158
<u>Erie</u> O-AT-KA Milk Coop Inc.	Collins Ctr.	3470
<u>Genesee</u> O-AT-KA Milk Coop Inc.	Batavia	5056
<u>Jefferson</u> Borden Inc. Crowley Foods Queens Farms Dairy Inc.	Watertown LaFargeville Pierrepont Manct	1396 2345 1548
<u>Madison</u> Dairylea Coop Inc. Queensboro Farm Products Inc.	Oneida Canastota	5630 0348
<u>Oneida</u> Dairylea Coop Inc.	Vernon	1563
<u>St. Lawrence</u> Kraft Inc.	N. Lawrence	1731
<u>Saratoga</u> Saratoga Dairy Inc.	Saratoga Springs	2098

<u>COUNTY</u>	<u>ADDRESS</u>	<u>PLANT NO.</u>
Steuben		
Crowley Foods Inc.	Arkport	0329
Elmhurst Milk & Cream Co Inc.	Prattsburg	2631

PLANTS MANUFACTURING CONDENSED WHOLE MILK (BULK) IN NEW YORK STATE

<u>Delaware</u>		
Kraft Inc.	Walton	2158
<u>Madison</u>		
Queensboro Farm Products Inc.	Canastota	0348
<u>Oneida</u>		
Dairylea Coop Inc.	Vernon	1563
<u>St. Lawrence</u>		
Kraft Inc.	N. Lawrence	1731
Steuben		
Elmhurst Milk & Cream Co Inc.	Prattsburg	2631

PLANTS MANUFACTURING SOUR CREAM IN NEW YORK STATE

<u>Albany</u>		
Three Farms Inc.	Glenmont	4085
<u>Allegany</u>		
Friendship Dairies Inc.	Friendship	4127
<u>Delaware</u>		
Delaware County Dairies Inc.	Roxbury	2107
Dellwood Foods Inc.	Fraser	3417
Kraft Inc.	Walton	2158
<u>Erie</u>		
Eison Foods Co Inc.	Buffalo	8016
Instantwhip-Buffalo Inc.	Buffalo	8034
<u>Genesee</u>		
Kutter's Cheese Factory Inc.	Corfu	8133
<u>Jefferson</u>		
Worden Inc.	Watertown	1396
Crowley Foods Inc.	LaFargeville	2345
Queens Farms Dairy Inc.	Pierrepont Manor	1548
<u>Madison</u>		
Queensboro Farm Products Inc.	Canastota	0348
<u>Monroe</u>		
Pinetree Dairy Corp.	Rochester	8808
<u>Oneida</u>		
Dairylea Coop Inc.	Vernon	1563

<u>COUNTY</u>	<u>ADDRESS</u>	<u>PLANT NO.</u>
<u>Onondaga</u> Byrne Dairy	Syracuse	3661
<u>St. Lawrence</u> Kraft Inc.	N. Lawrence	1731
<u>Schoharie</u> Becker's Mountain Dairy Inc.	Cobleskill	4672
<u>Steuben</u> Crowley Foods Inc. Elmhurst Milk & Cream Co Inc.	Arkport Prattsburg	0329 2631
<u>Ulster</u> Boice, Richard P.	Kingston	2985

PLANTS MANUFACTURING YOGURT IN NEW YORK STATE

<u>Allegany</u> Friendship Dairies Inc.	Friendship	4127
<u>Broome</u> Crowley Foods Inc.	Binghamton	1781
<u>Chenango</u> Kraft Inc.	S. Edmeston	8216
<u>Erie</u> Bison Foods Co Inc. Upstate Milk Coop Inc.	Buffalo Buffalo	8016 4739
<u>Jefferson</u> Borden Inc. Crowley Foods Inc.	Watertown LaFargeville	1396 2345
<u>Monroe</u> Fine Tree Dairy Corp.	Rochester	8808
<u>Oneida</u> DairyLea Coop Inc.	Vernon	1563
<u>St. Lawrence</u> Kraft Inc. Summer, Sirotkin & Wilson	N. Lawrence Canton	1731 3000
<u>Saratoga</u> Saratoga Dairy Inc.	Saratoga Springs	2098
<u>Steuben</u> Elmhurst Milk & Cream Co Inc.	Prattsburg	2631
<u>Tompkins</u> Brown Cow Farm Inc. Cornell University	Newfield Ithaca	7260 8832
<u>Queens</u> Beatrice Foods Inc.	Long Island City	9079

PLANTS WHICH USED THE LARGEST QUANTITIES ^{1/}
OF MILK PRODUCTS IN MANUFACTURING
IN NEW YORK STATE DURING 1980

BY PREDOMINANT TYPE OF OPERATION AND REGION

Italian Cheese

<u>Northern Region</u>	County	Address
Lucille Farm Products Inc.	St. Lawrence	Heuvelton
Universal Foods Corp.	St. Lawrence	Ogdensburg
<u>Western Region</u>		
Pollio Dairy Products Corp.	Monroe	Rochester
Sorrento Cheese Co Inc.	Erie	Buffalo
<u>Central Region</u>		
Clearfield Cheese Co Inc.	Onondaga	Hart Lot
<u>Southwest Region</u>		
Pollio Dairy Products Corp.	Steuben	Campbell
Pollio Dairy Products Corp.	Steuben	Cohocton
<u>Southern Region</u>		
Leprino Foods Co.	Chemung	Horseheads
Pollio Dairy Products Corp.	Schuyler	Watkins Glen

American Cheese

<u>Northern Region</u>	County	Address
Dairylea Coop Inc.	Jefferson	Adams
Hoffman and Dudo Inc.	Lewis	Lowville
Kraft Inc.	St. Lawrence	Canton

Soft Products--(Soft cheese, frozen desserts, condensed products, sour cream and yogurt)

<u>Northern Region</u>	County	Address
Borden Inc.	Jefferson	Watertown
Crowley Foods Inc.	Jefferson	LaFargeville
Kraft Inc.	St. Lawrence	N. Lawrence
<u>Western Region</u>		
Bison Foods Co Inc.	Erie	Buffalo
Emkay Trading Corp.	Wyoming	Arcade
<u>Central Region</u>		
Kraft Inc.	Chenango	S. Edmeston
Queensboro Farm Products Inc.	Madison	Canastota
<u>Eastern Region</u>		
Saratoga Dairy Inc.	Saratoga	Saratoga Springs
<u>Southwest Region</u>		
Crowley Foods Inc.	Steuben	Arkport
Dunkirk Ice Cream Co Inc.	Chautauqua	Dunkirk
Friendship Dairies Inc.	Allegany	Friendship

^{1/} Milk products represents the combined pounds of milk, cream and skim used in dairy product manufacturing.

Soft Products (Cont)

<u>Region</u>	<u>County</u>	<u>Address</u>
<u>Southeast Region</u>		
Beatrice Foods	Queens	LIC
Dellwood Foods Inc.	Delaware	Fraser
Kraft Inc.	Delaware	Walton
<u>Combination Cheese-(American cheese plus some soft cheeses)</u>		
<u>Northern Region</u>		
McCadam Cheese Co Inc.	Franklin	Chateaugay
<u>Southwest Region</u>		
Cuba Cheese Inc.	Allegany	Cuba
<u>Soft and Storable Products-(Storable products include nonfat and whole dry milk, butter and American cheese)</u>		
<u>Northern Region</u>		
Kraft Inc.	Lewis	Lowville
Queens Farms Dairy Inc.	Jefferson	Pierrepont Manor
<u>Central Region</u>		
Dairylea Coop Inc.	Oneida	Vernon
<u>Southwest Region</u>		
Elmhurst Milk & Cream Co Inc.	Steuben	Prattsburg
<u>Storable and Evaporated Products-(Include storable products and evaporated milk)</u>		
<u>Western Region</u>		
O-AT-KA Milk Coop Inc.	Genesee	Batavia
O-AT-KA Milk Coop Inc.	Erie	Collins Center
<u>Central Region</u>		
Dairylea Coop Inc.	Madison	Oneida
<u>Southwest Region</u>		
Carnation Company	Cattaraugus	S. Dayton

TABLE 3 QUANTITY OF MILK PRODUCTS USED IN MANUFACTURING BY LARGEST PLANTS IN NEW YORK STATE DURING 1980

<u>Type of Plant</u>	<u>No. of Plants</u>	<u>Quantity of Milk Product Used in Mfg. (million lbs.)</u>	<u>Avg. Quantity of Milk Product Used in Mfg.</u>
Italian Cheese	9	1,242.7	138.1
American Cheese	3	310.1	103.3
Soft Products	14	1,221.9	87.3
Combination Cheese	2	489.7	244.9
Soft & Storable Products	4	859.1	214.8
Storable and/or Evaporated	4	660.2	165.0
TOTAL/AVERAGE	36	4,783.8	132.9

The average quantity of milk products used in manufacturing in New York State during 1980 was 70.7 million pounds for the plants listed in Section I of this publication.

TABLE 4 QUANTITY OF BUTTERFAT USED IN MANUFACTURING BY LARGEST PLANTS IN NEW YORK STATE DURING 1980

Type of Plant	No. of Plants	Quantity of Butterfat Used in Mfg. (million lbs.)	Avg. Quantity of Butterfat Used in Mfg.
Italian Cheese	9	36.3	4.0
American Cheese	3	11.2	3.7
Soft Products	14	40.8	2.9
Combination Cheese	2	16.5	8.3
Soft & Storable Products	4	37.4	9.3
Storable and/or Evaporated	4	34.8	8.7
TOTAL/AVERAGE	36	177.0	4.9

TABLE 5 PROPORTION OF DAIRY PRODUCTS USED IN MANUFACTURING IN NEW YORK STATE DURING 1980 REPRESENTED BY LARGEST PLANTS

Product Grouping	Quantity of Milk Product Used In Mfg. by Largest Plants (million lbs.)	Percent of Total Milk Product Mfgd.
Cottage cheese and curd	722.5	100*
Other cheese	2,357.8	96
Frozen desserts and condensed prods.	738.1	95
Butter	92.8	100*
Dried products	700.0	100
All other products	172.6	93
All Manufacturing	4,783.8	97

* Less than .5 percent of milk product used accounted for by other plants.

TABLE 6 SIZE OF DISTRIBUTION OF LARGEST PLANTS BY QUANTITY MILK PRODUCT AND BUTTERFAT USED IN MANUFACTURING DURING 1980

Milk Product Range (million pounds)	No. of Plants	Quantity Used In Mfg. (million lbs.)	Avg. Quantity Per Plant
Less than 30	5	139.1	27.8
30- 49	2	80.0	40.0
50- 99	10	659.4	65.9
100-149	5	577.0	115.4
150-199	4	756.5	189.1
200 or over	10	2,571.8	257.2

TABLE 6 (cont)

<u>Range</u> (million pounds)	<u>Butterfat</u> No. of Plants	<u>Quantity Used</u> In Mfg. (million lbs.)	<u>Average Quantity</u> Per Plant
Less than 0.5	2	0.5	0.3
0.5 - 1.4	7	8.2	1.2
1.5 - 2.9	8	17.6	2.2
3.0 - 4.4	6	21.0	3.5
4.5 - 5.9	1	4.7	4.7
6.0 or over	12	125.0	10.4

TABLE 7

QUANTITY OF MILK PRODUCTS AND BUTTERFAT
USED IN MANUFACTURING BY LARGEST PLANTS IN
EACH REGION OF NEW YORK STATE DURING 1980

<u>Region</u>	<u>Milk Product</u> No. of Plants	<u>Quantity Used</u> In Mfg. (million lbs.)	<u>Average Quantity</u> Used in Mfg.
Northern & Northeast	11	1,607.1	146.1
Eastern & Southeast	4	352.9	88.2
Central & Southern	7	803.8	114.8
Southwest	8	1,231.2	153.9
Western	6	788.7	131.4

<u>Region</u>	<u>Butterfat</u> No. of Plants	<u>Quantity Used</u> In Mfg. (million lbs.)	<u>Average Quantity</u> Used in Mfg.
Northern & Northeast	11	66.3	6.0
Eastern & Southeast	4	13.2	3.3
Central & Southern	7	22.0	3.1
Southwest	8	44.1	5.5
Western	6	31.4	5.2